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2006 (2006 / 01 / 01)

P1 - 149

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On the Design of the Open/Close Blow-Station Molding Machine

2006 (2006 / 01 / 01) P1 - 149

PET Rotary type blow-molding machine cam mec



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Bezier

Visual Basic 6.0

Bezier



The manufacture efficiency and stability of rotary type blow-molding machine is determined by the blow-station device. This device consists of linkage mechanisms, in which, the combination of the cam mechanism, and the open/close blow-station cam mechanism. When the blow-forming process of the rotary type blow-molding machine drives the blow-station to generate operation, the cam mechanism for open/close blow-station cam affects the kinematic characteristics and efficiency of the blow-forming process. Hence, in order to improve the performance of the rotary type blow-molding machine, this work targets on the design of a rotary type blow-molding machine provided by the cam mechanism. First, the vector loop method and Newton's laws of motion are used to establish the models for the kinematic analysis and kinetostatic analysis of the cam mechanism. Based on the design requirements and the design parameters, applying basic cam motion curves (MS, MT, MCV) to the cam mechanism, the kinematic and kinetostatic characteristics of the blow-station cam mechanism are derived. Then, by using the Bezier curve method, the feasible cam motion curve used to design the cam mechanism is derived. The kinematic and kinetostatic characteristics of the cam mechanism are improved. Finally, according to the design requirements and pressure angle, the profile of the cam mechanism is designed. The cam mechanism is analyzed.

The motion curve of the cam designed by Bezier curve method improves the kinematic discontinuous of the blow-station cam mechanism. The impulse force at the interface between the open/close blow-station cam mechanism, the result, the joint forces from the blow-station link mechanism, and the pressure angle of the open/close blow-station cam mechanism, and the pressure angle of the cam mechanism. Furthermore, a Time Sequence Design Program is designed. The Time Sequence Design Program is used to design the time sequence of the cams of the rotary type blow-molding machine. The Time Sequence Design Program is integrated with OpenGL simulation environment is designed. The Time Sequence Design Program. This program simulates the relative motion of the cam mechanism, the infed preform cam-linkage mechanism.

This program is used to verify the motion of the pro
In summary, the motion curve designed by Bezier cu
improves the kinematic and kinetostatic characterist
machine, eliminates the impulse force at the interfac
the pressure angle and input force of the open/close
this work successfully decreases the vibration and n
the productivity of the blow-molding machine form
improvement of 37.5%.

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